

BLADEMASTER

*The World's Finest Skate
Sharpening Equipment*



OPERATING THE BLADEMASTER FORM DRESSER – MPFD300

1. Slide MPFD300 up to but not touching the grinding wheel.

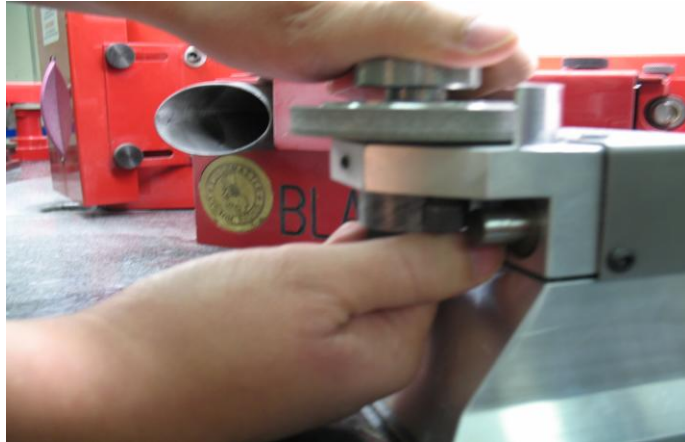


2. Lock the magnet to the tabletop. Slowly turn the feed knob with your hand.
3. It will take a few seconds of contact to impart the profile on the grinding wheel.
4. Unlock the magnet then slide the MPFD300 back away from the grinding wheel and move off to the side.



CHANGING THE DIAMOND ROLL ON THE MPFD300

1. While holding onto the top and bottom knobs loosen and remove the top knob as shown.

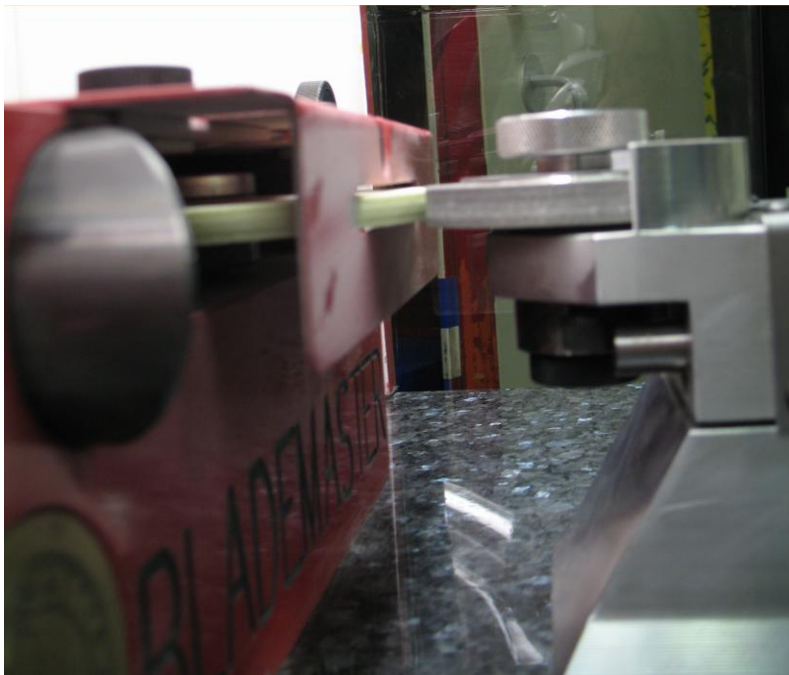
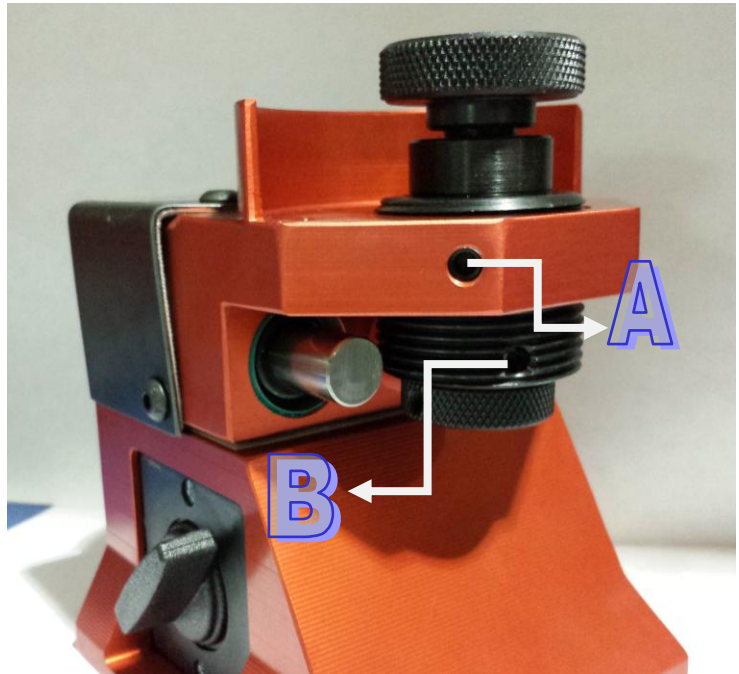


2. When putting a different Form Wheel on the spindle, ensure that both mounting surfaces are clean and free from debris.
3. Firmly push Form Wheel onto spindle, make sure it is seated and then tighten knob on top while holding bottom knob.



ADJUSTING CENTER HEIGHT OF FORM DRESSER CARTRIDGE – MPFD300

1. Note: Dresser is positioned for clarity of adjustment points only.
2. Loosen set screw 'A' a couple of turns only.
3. With the dresser lined up to the grinding wheel, insert allen wrench into hole 'B' and turn cartridge CCW to raise and CW to lower cartridge.
4. Once adjustment is done, retighten set screw 'A'.



BLADEMASTER[®]

“The Choice of Professionals”



T.M.

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